

535

DART AEROSPACE LTD		Work Order:	24122
Description: <i>Bushing</i>		Part Number:	D3403-1
Dwg: D.3403 <i>Rev A</i>		Qty:	64
		Page of	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	<i>AR</i>	05/08/00	64
2	MC	TURN AS PER FOLIO FASSB. Dwg D3403			
		MAT. AISI 303 SS 0.750 BAA.			
		(M303R0.750)	Batch M1842a	J.G 05/10/04	
		Folio Rev	N/A		
		Dwg Rev	A		
3	QC2	Inspect parts as they come off the			
			J.G	05/10/05	64
4	QC8	Load chkd			
			SD	05/10/05	64
5	MC	Return			
			J.G	05/10/05	64
6	ST	Identify - Start			
			CL	05/10/06	64
7	AC	Cont / Part 2.60			
		2.60	Sgt	05-10-07	64
8	DC	Close w/o. 2.60			
		Level 21 2.60	<i>SD</i>		
			<i>SD</i>	05/10/07	64

Rev	Date	Change	Revised By	Approved

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: LS Date: 05/20/07

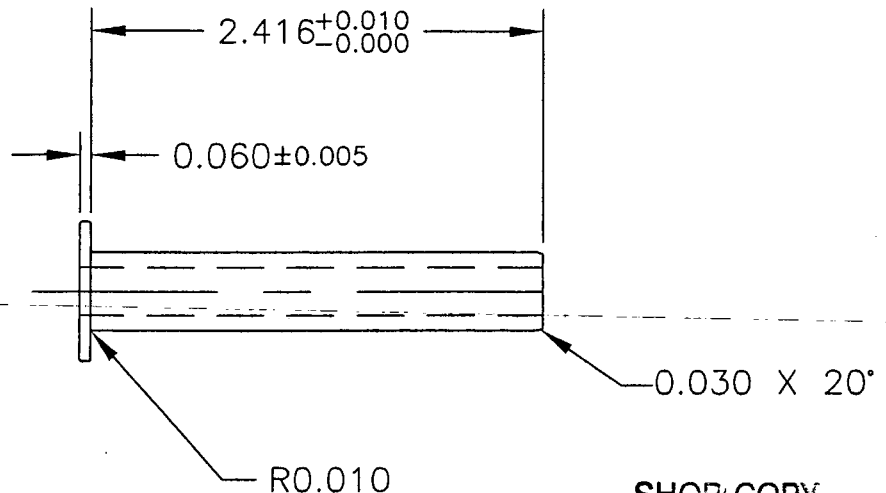
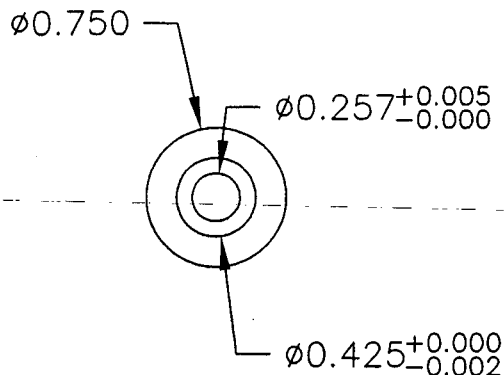
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3403	REV. A SHEET 1 OF 1
DATE 05.03.07		TITLE BUSHING	SCALE 1:1
A	05.03.07	NEW ISSUE	

RELEASED
05-08-09 *[Signature]*



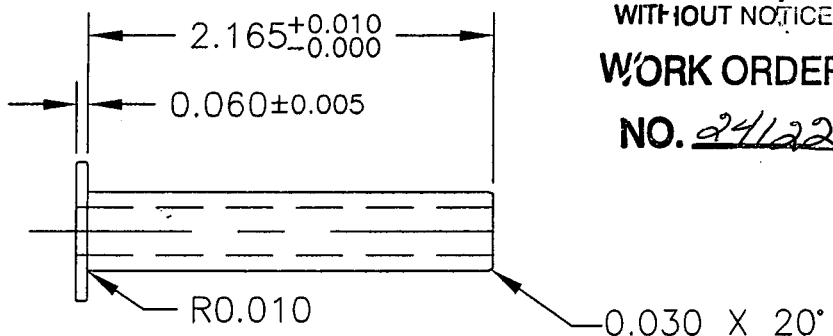
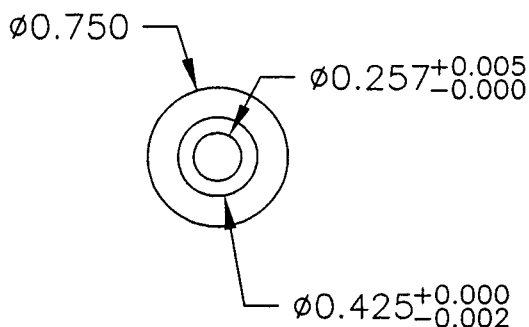
D3403-1 BUSHING

SHOP COPY
RETURN TO
ENGINEERING

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER

NO. 24122



D3403-3 BUSHING

D3403-1/-3 BUSHING

- 1) MATERIAL: $\phi 0.750$ AISI 303 ROUND BAR (REF. DART SPEC. M303R0.750)
- 2) FINISH: NONE
- 3) BREAK ALL UNMARKED SHARP EDGES TO 0.010 MAX
- 4) ALL DIMENSIONS ARE INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

Copyright © 2005 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Aug 25, 2005
11:07 am

Work Order No : 0024122
Project Name : D3403-1
Project For : WK535
Work Order Type : Main
Main WO Number :
House Part Number : D3403-1
Description : Bushing
Manufactured : No
Amount Req'd : 0
Amount Done : 0
Start Date : 08-25-05
Est Finish Date : 08-31-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00

Order Entry No :
OE Value : 0.00

Est Mark Up : 0.000%
Actual Mark Up : 0.000%

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

